

CPS CORPORATION
DUNKIRK, NEW YORK

AT A GLANCE

CPS Corporation of Dunkirk, NY
manufactures fine printing ink products.
CPS was the first ink company in North
America to receive its ISO 14001
certification.

Industry Sector:	Manufacturing
Business:	Manufactures fine printing ink products
Employees:	100-499
Achievements:	Reduced total solid waste Reduced hazardous waste
Commitments:	Reduce total energy use Reduce hazardous solid waste Reduce total solid waste Increase use of recycled and reused materials
Address:	INX International Ink Co. 3257 Middle Rd Dunkirk, NY 14048
Website:	www.CPSINX.com

ENVIRONMENTAL PERFORMANCE

Past Accomplishments

CPS Corp. has demonstrated its commitment to environmental performance in the areas of total solid waste and hazardous solid waste. Since 1998, the facility has:

- **Reduced total solid waste** by approximately 15%. This reduction was achieved by initiating and supporting cardboard, paper, metal drum, and pallet recycling and requesting vendors to reduce packaging of raw material.
- **Reduced hazardous solid waste** by 34% by modifying work procedures used in the quality control testing of products and substituting hazardous solvents with more environmentally friendly soaps when cleaning containers.

Future Accomplishments

CPS is also committed to continued environmental improvement in the areas of total energy usage, hazardous solid waste, total solid waste, and recycling/reuse of materials. By 2003 the facility will:

- **Reduce total energy use** by 17%. The facility will achieve this by eliminating a third mill pass on some formulas and staggering the use of varnish prep equipment.
- **Reduce hazardous solid waste** by 15%. The facility would modify quality control work procedures to incorporate a reusable solvent that can be reworked into the product and substitute environmentally friendly soaps and solvents in the production process.

- **Reduce total solid waste** by 14% through better education of the work force and implementation of changes to procedures that eliminate the initial generation of waste. Better rework of waste procedures will also aid in this reduction.
- **Increase usage of recycle/reuse “scrap” materials** by 22% through ongoing efforts to recycle otherwise wasted material.

COMMUNITY OUTREACH

CPS Corp. interacts with community groups as needed and has an open door policy with the community. All communications received from local residents or businesses that involve environmental concerns are immediately forwarded to the EHS/ISO 14001 Management Representative. Responses to concerns are provided in a timely manner and are forwarded to upper management. The facility has procedures in their EMS that address community outreach. In addition, the facility has relationships with various public groups such as the Fire Department and local emergency groups, the Local Emergency Planning Committee, the Chautauqua County Chamber of Commerce and the local chapter of the Air and Waste Management Association.